

Rolling schedule 2025

Edition 17.06.2025 Replacement for all previous editions



Rolling week: Reserved +/-1 week

 = min. 50 t

 = min. 100 t

	rolling campaign week	2nd q.25	3rd quarter 2025															4th quarter 2025											
		June	July					August			September			October					November			December							
		5								6					7					8									
		25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52
dimensional range in mm																													
wire rod Ø	6.0 / 6.5																												
	5.5 / 7.0																												
	7.5 / 9.5 / 12.0 / 15.0 / 15.5 / 16.0																												
	8.0 / 8.25 / 10.0 / 10.25 / 12.25 / 12.5 / 13.0																												
	8.5 / 10.5 / 11.0 / 13.5																												
	9.0 / 11.5 / 14.0 / 14.25 / 14.5																												
	16.1 - 20.9																												
	21.0 - 22.5																												
	22.6 - 26.4																												
	26.5 - 33.4																												
	33.5 - 38.2																												
38.3 - 44.0																													
wire rod ⬡	18.0 - 23.0																												
	17.7 + 18.5 + 20.5																												
	23.5 - 29.5																												
	23.5 + 25.5 + 28.5 + 30.0																												
	30.5 - 39.0																												
	31.5 + 33.5 + 35.5 + 37.5																												
	39.5 - 42.0																												
42.5																													
steel bars Ø	16.0 - 20.9																												
	16.0 + 18.0 + 19.5 + 19.8																												
	21.0 - 22.5																												
	22.6 - 26.4																												
	26.5 - 33.4																												
	33.5 - 43.5																												
	43.6 - 49.3																												
	49.4 - 52.0																												
	52.1 - 57.7																												
	57.8 - 64.0																												
	64.1 - 66.0																												
steel bars ⬡	17.7 - 23.0																												
	23.5 - 30.0																												
	30.5 - 39.0																												
	31.5 + 33.5 + 37.5																												
	42.5 + 47.5																												
	39.5 - 49.0																												
	50.0																												
	52.0 + 57.0																												

Maintenance Shutdown from 26.07.25 - 17.08.25

Maintenance shutdown from 24.12.25 - 02.01.26