

## Walzprogramm 2025 / 2026

**Ausgabe 07.10.2025 Ersatz für alle vorhergehenden Ausgaben**



**Walztermine: +/- 5 Werkstage vorbehalten**

 = min. 50 t

 = min. 100 t

|             | Kampagne<br>Kalenderwoche                       | 4. Quartal 2025 |                  |    |          |    |    |    |          |    |                  |    |    |    | 1. Quartal 2026                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|-------------|-------------------------------------------------|-----------------|------------------|----|----------|----|----|----|----------|----|------------------|----|----|----|--------------------------------------|----|----|---------|----|----|----|------|----|----|----|----|--|--|--|--|--|--|--|--|--|--|--|
|             |                                                 | Oktober         |                  |    | November |    |    |    | Dezember |    |                  |    |    |    | Januar                               |    |    | Februar |    |    |    | März |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             |                                                 | 6               |                  |    | 7        |    |    |    |          |    |                  |    |    |    |                                      |    |    | 1       |    |    |    | 2    |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 40                                              | 41              | 42               | 43 | 44       | 45 | 46 | 47 | 48       | 49 | 50               | 51 | 52 | 01 | 02                                   | 03 | 04 | 05      | 06 | 07 | 08 | 09   | 10 | 11 | 12 | 13 |  |  |  |  |  |  |  |  |  |  |  |
| Ø Ring      | Dimensionsbereich in mm                         |                 | keine Produktion |    |          |    |    |    |          |    | keine Produktion |    |    |    | Weihnachtsbrücke 24.12.25 - 09.01.26 |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 6.0 / 6.5                                       |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 5.5 / 7.0                                       |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 7.5 / 9.5 / 12.0 / 15.0 / 15.5 / 16.0           |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 8.0 / 8.25 / 10.0 / 10.25 / 12.25 / 12.5 / 13.0 |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 8.5 / 10.5 / 11.0 / 13.5                        |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 9.0 / 11.5 / 14.0 / 14.25 / 14.5                |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 16.1 - 20.9                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 21.0 - 22.5                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 22.6 - 26.4                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 26.5 - 33.4                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 33.5 - 38.2                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
| 38.3 - 44.0 |                                                 |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
| Ø Ring      | 18.0 - 23.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 17.7 + 18.5 + 20.5                              |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 23.5 - 29.5                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 23.5 + 25.5 + 28.5 + 30.0                       |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 30.5 - 39.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 31.5 + 33.5 + 35.5 + 37.5                       |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 39.5 - 42.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
| Ø Stab      | 42.5                                            |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 16.0 - 20.9                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 16.0 + 18.0 + 19.5 + 19.8                       |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 21.0 - 22.5                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 22.6 - 26.4                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 26.5 - 33.4                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 33.5 - 43.5                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 43.6 - 49.3                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 49.4 - 52.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 52.1 - 57.7                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
| Ø Stab      | 57.8 - 64.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 64.1 - 66.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 17.7 - 23.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 23.5 - 30.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 30.5 - 39.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 31.5 + 33.5 + 37.5                              |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 42.5 + 47.5                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |
|             | 39.5 - 49.0                                     |                 |                  |    |          |    |    |    |          |    |                  |    |    |    |                                      |    |    |         |    |    |    |      |    |    |    |    |  |  |  |  |  |  |  |  |  |  |  |